Battery Impedance Tester

BIT Series



Initial Energy Science&Technology (Xiamen) Co., Ltd.

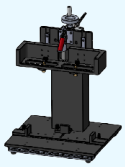
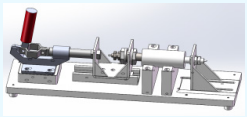
Battery Impedance Tester

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for details



- **EIS Test for Large-capacity Batteries (Single & Cycle test)**
- **Battery Consistency Screening (Abnormal Battery Screening)**
- **SOH Rapid Estimation (Cascade Utilization)**
- **Battery Failure Analysis (Production Problem Troubleshooting)**

Model Table

	Battery Impedance Tester	Adjustable Prismatic Battery Test Bracket	Adjustable Cylindrical Battery Test Bracket
Parameter			
Model	BIT7000	APTB1000	ACTB1000
EIS Frequency Range	20kHz~0.01Hz	Applicable to all kinds of prismatic batteries Maximum length*width*height 284*94*255 mm Maximum tab spacing 40 ~ 240 mm (Other sizes can be customized)	Applicable to cylindricalbatteries18650/21700,etc. Maximum length 130mm Diameter range 18~50mm (Other sizes can be customized)
EIS Test Modes	Static EIS, Dynamic EIS, Cycling EIS, etc.		
Current Excitation Range	0.01~10A		
Current Control Accuracy	±0.05% F.S		
Voltage Measurement Range	0~5V		
Voltage Control Accuracy	±0.006% F.S		
Dimensions (W × D × H)	400mm×180mm×280mm		
Compatible Battery Types	High-capacity (tens to hundreds of Ah) and low-internal-resistance Li-ion batteries		

Note: IEST prioritizes continuous product updates, and our specifications are subject to change without prior notice.

Background

Battery Manufacturers

Q1：The larger the battery capacity, the smaller the internal resistance. Traditional electrochemical workstations cannot perform effective testing and they are expensive if used with current amplifiers；

Q2: Different batteries can’ t be distinguished by OCV or 1000Hz ACIR alone. How can the batteries be sorted more finely?

Q3：If there is an abnormality in the battery, how can we quickly locate the production problem? Is it a poor welding? Or a poor formation? Or is it a material failure?

Battery Use & Recycling Companies

Q4：How to judge the consistency of the battery before assembling the battery module? OCV or 1000Hz ACIR alone can no longer meet the requirements;

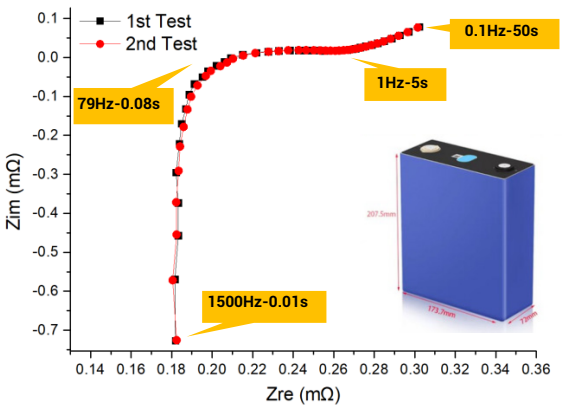
Q5：Are there differences between the same type of batteries purchased from different manufacturers? Can they be mixed?

Q6：How much SOH is left for recycled or disassembled batteries? How to perform cascade utilization?



EIS test of battery with large capacity & low internal resistance

EIS Test for 280Ah LFP Battery (1500 Hz~0.1 Hz)

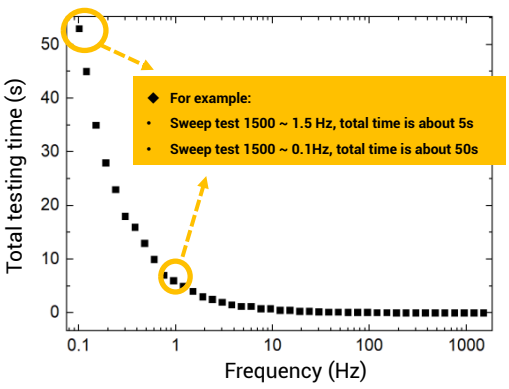


Easily test EIS of batteries with large capacity and low internal resistance

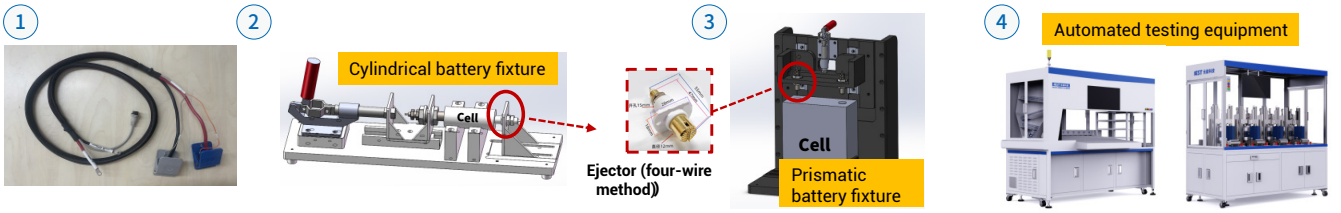
Fast EIS test, 1Hz impedance only takes 5 seconds

Can be used with various fixtures and automation equipment

Frequency vs. Total Test Time

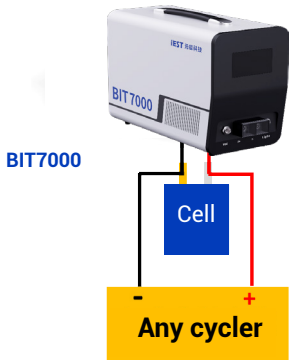


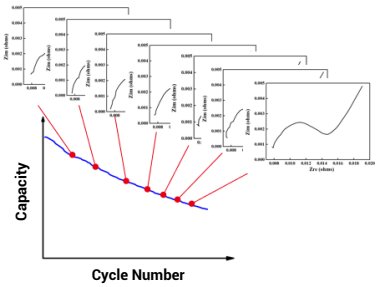
Support customization of various test lines or fixtures

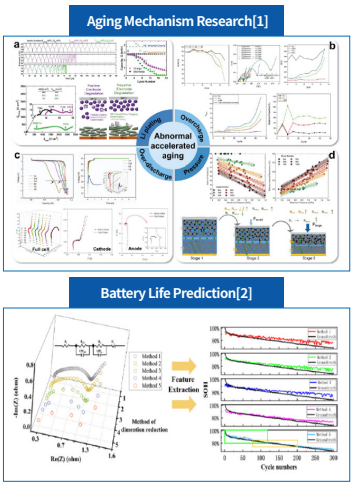


The EIS test frequency range can be adjusted according to the production line progress and process section

EIS test during battery cycling







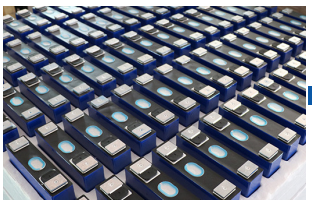
Save the switching time between "temperature adjustment ⇔ charge and discharge instrument ⇔ electrochemical workstation"

[1] J. Phys. Chem. C, 127 4465-4495 (2023);

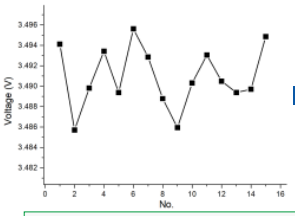
[2] J. Power Sources, 576 233139 (2023);

Battery consistency screening (abnormal battery screening)

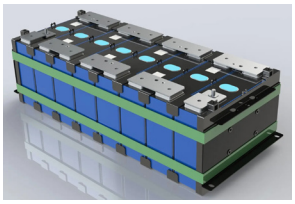
Traditional battery sorting method



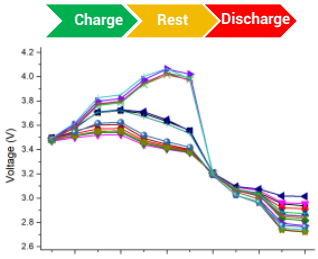
A batch of batteries "to be used"



Choose batteries with consistent "OCV"

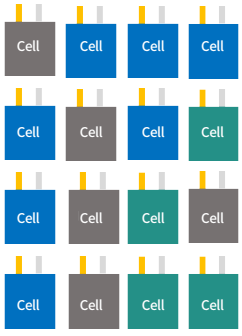


Assemble into battery module



Unable to solve the problem of inconsistent charging and discharging

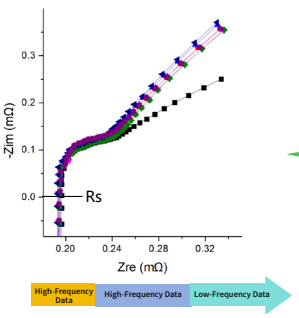
IEST's battery sorting method



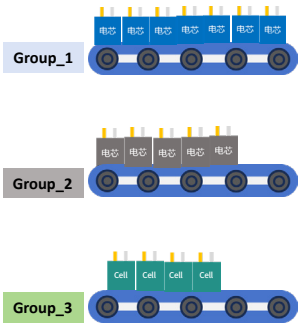
A batch of batteries "to be used"



Measure EIS spectra and classify cells using neural network algorithms



Screen cells with consistent EIS profiles to assemble battery modules



Ensure cell-to-cell consistency within the module

SOH rapid estimation（cascade utilization）

Traditional battery grading and cascade utilization:

1. A batch of recycled batteries
2. Charge and discharge the batteries
3. Grouping and tiered utilization based on capacity



Three major disadvantages:

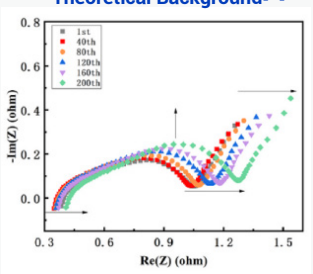
- Long grading time
- High power consumption
- Many channels occupied

IEST's rapid grading solution:

1. A batch of recycled batteries
2. Perform EIS test on the batteries
3. According to the correlation model between EIS and capacity, conduct rapid capacity division

VS

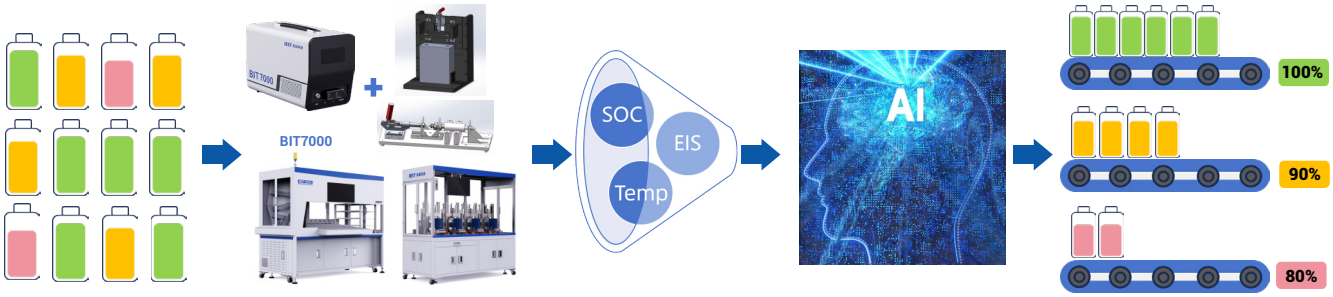
Theoretical Background[1]





[1] J. Power Sources, 576 233139 (2023);

As the battery health (SOH) decreases, its EIS test results will also change accordingly



A batch of recycled batteries (different SOH)

SOH rapid prediction model based on EIS test

SOH estimation accuracy <5% (big data modeling required)

Applications:



Battery Recycling & Cascade Utilization



Battery Pack After-Sales Outlets



Used Car Recycling

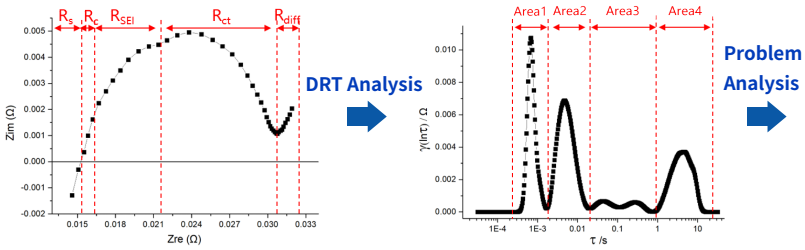
Battery cell failure analysis (production problem troubleshooting)

Distribution of Relaxation Times (DRT) analysis is a mathematical method for analyzing EIS spectra. Different from conventional equivalent circuit fitting, DRT analysis can avoid various problems such as

① the fitting model depends on the initial value;

②the fitting result is distorted;

③ different models can be fitted, but the mechanism explanation is not unified.



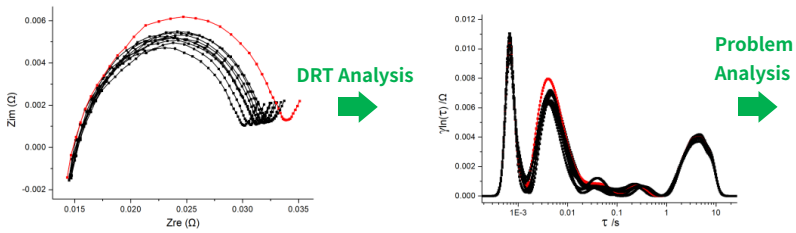
Contact impedance R_s : The sum of all electronic resistances inside the battery, which is related to various problems

Contact impedance R_c ⇔ Area1: problems such as poor soldering of the tab and poor contact

SEI film impedance R_{SEI} ⇔ Area2: problems such as poor formation folding and wrinkling of the electrode

Charge transfer impedance R_{ct} ⇔ Area3: problems such as poor interface dynamics and lithium precipitation

Ion diffusion impedance R_{diff} ⇔ Area4: problems such as poor electrode compaction and poor electrolyte infiltration



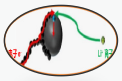
✓ **Tab cold soldering, Abnormal R_c**



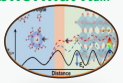
✓ **Poor formation, Abnormal R_{SEI}**



✓ **Poor dynamics, Abnormal R_{ct}**



✓ **Material failure, Abnormal R_{diff}**



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